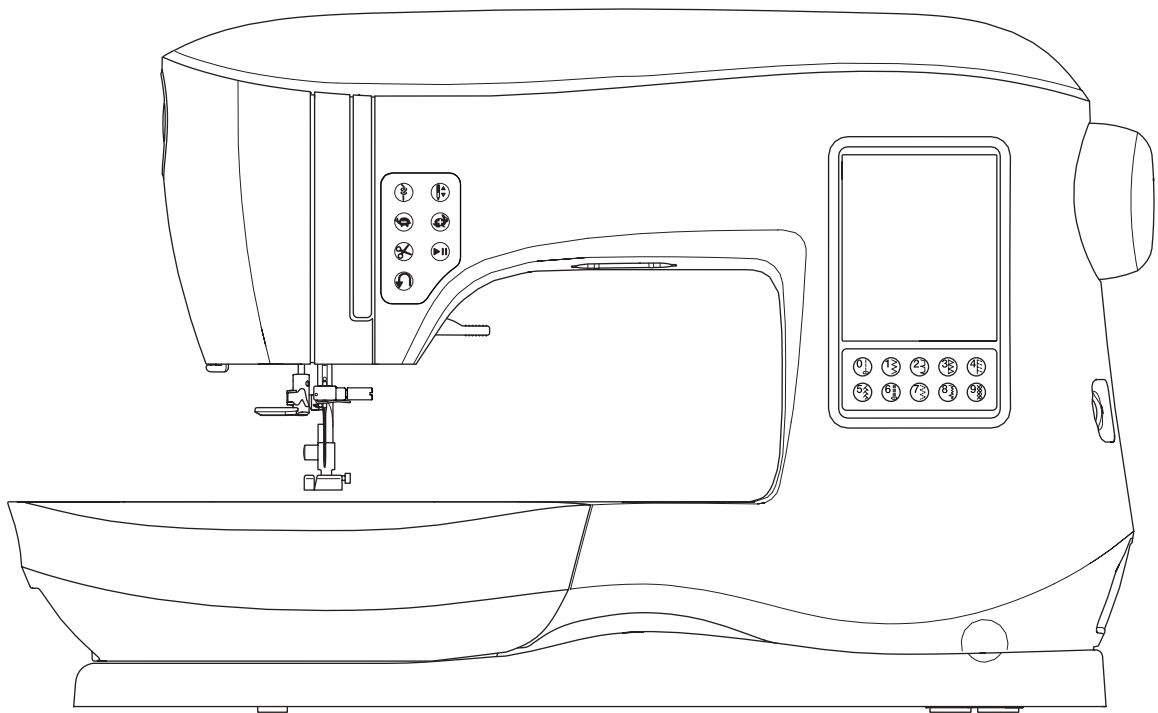


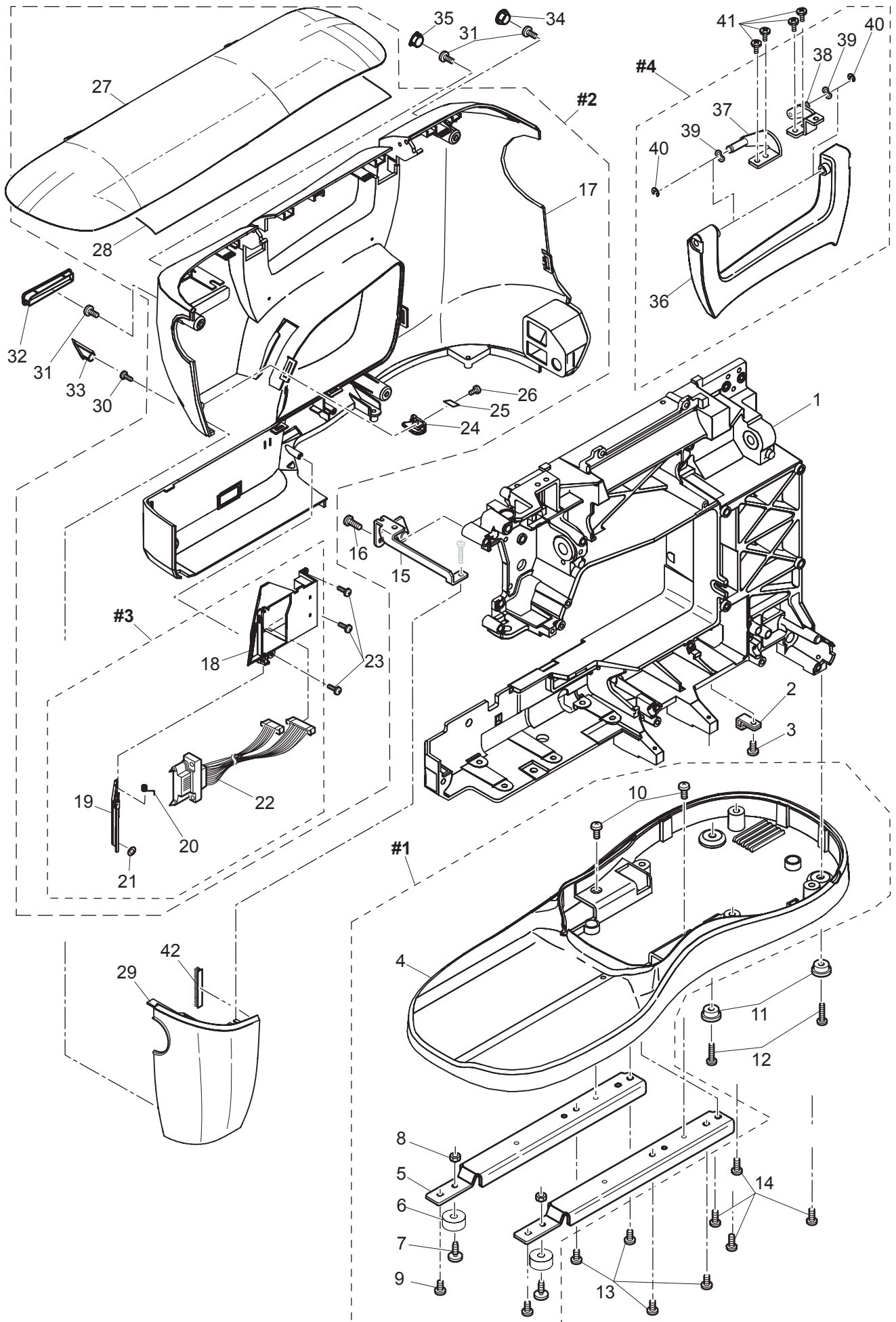


Legacy SE340



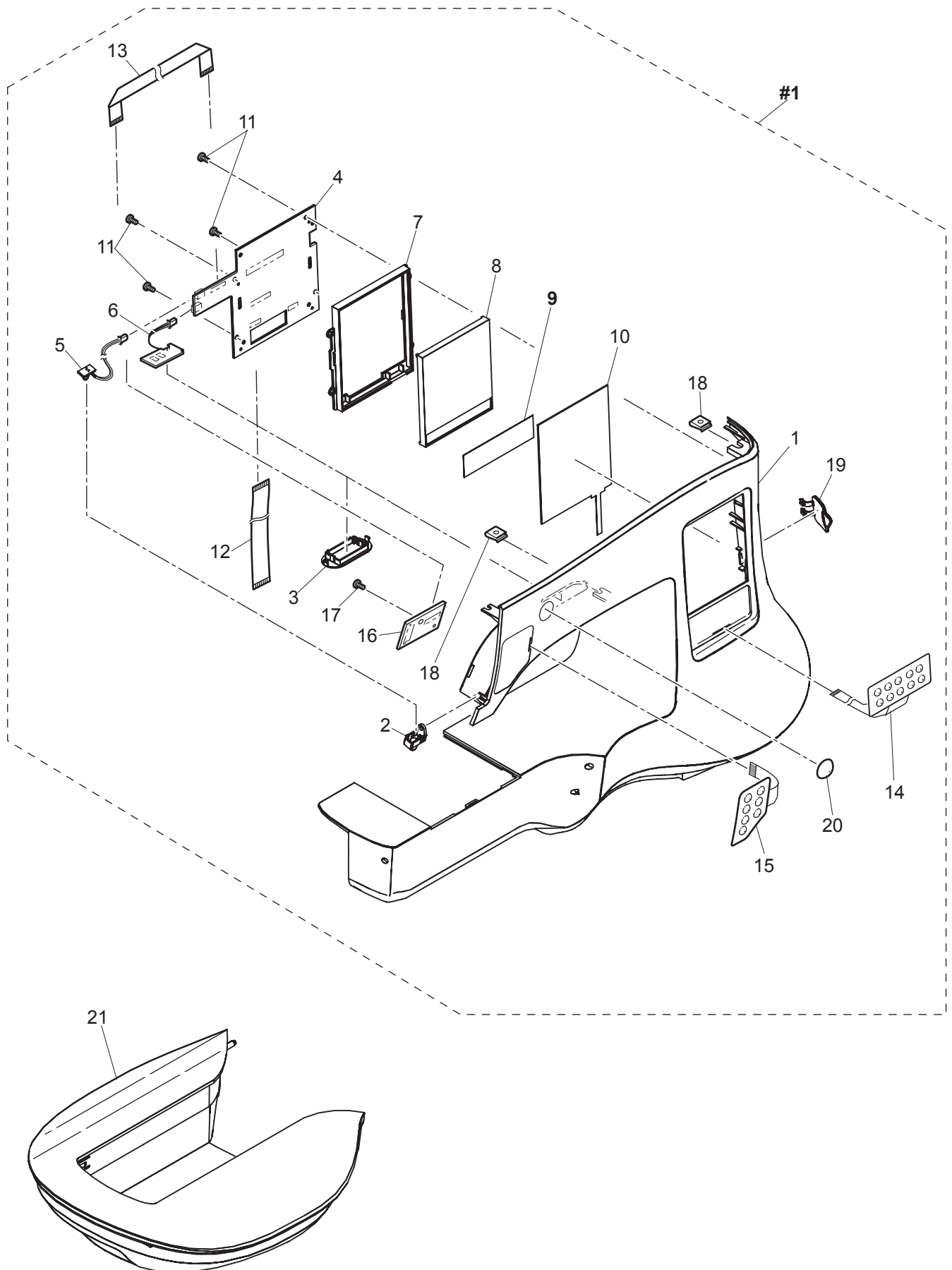
Liste de pièces Lista de Piezas Parts List

A



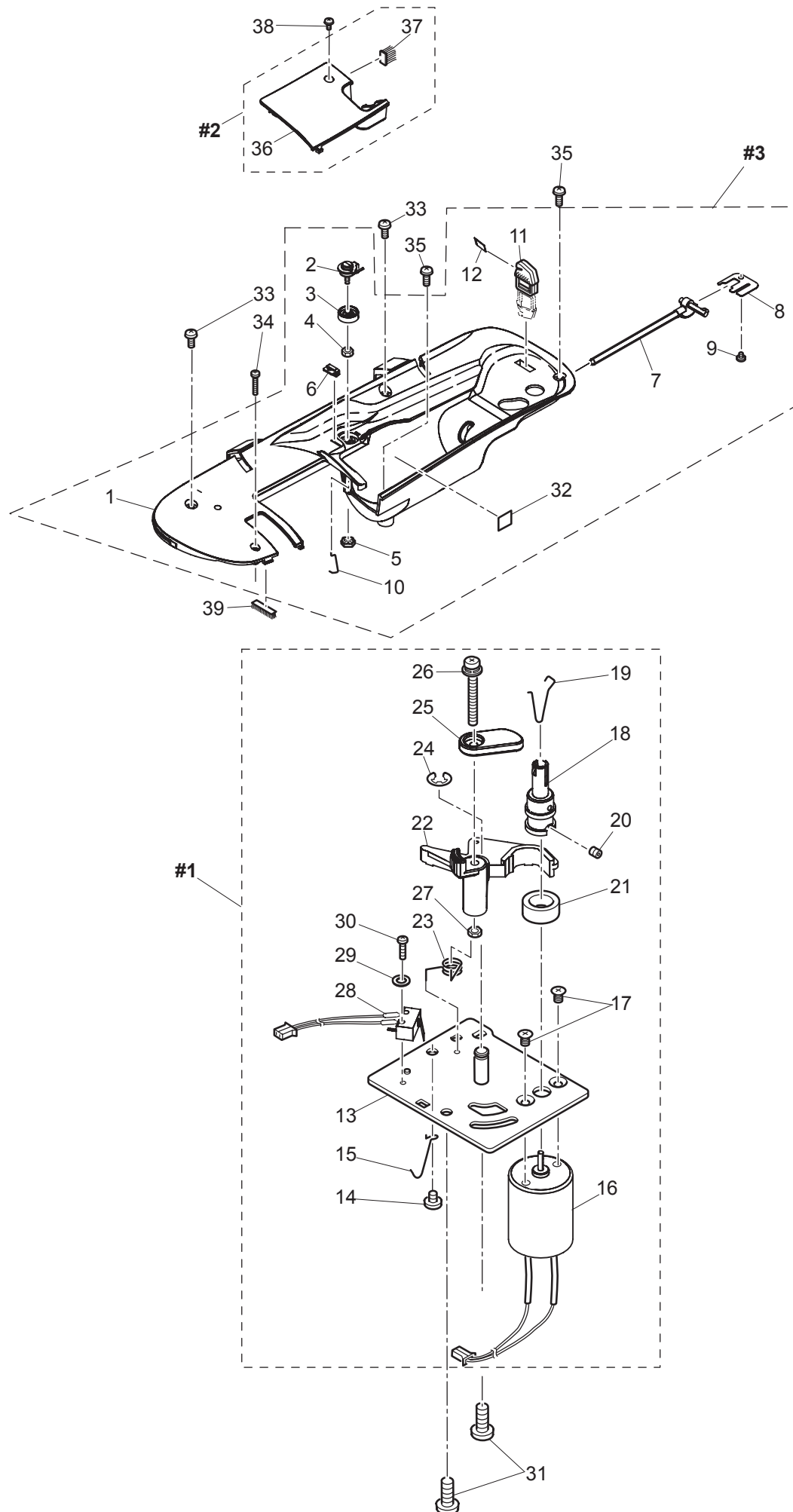
No.	Part No.	Description
#1	68002594	Base Assy.
#2	68002710	Rear Cover Assy.
#3	68002727	Embroidery Unit Connector Lid Bracket Assy.
#4	68002728	Handle Assy.
20	68001239	Connect Lid Spring
22	68002602	Embroidery Unit Connect Assy.
25	412423701	Thread Cutter
32	68002745	Screw Cap A
33	68002746	Screw Cap E
34	68002747	Screw Cap C
35	68002748	Screw Cap D

B



No.	Part No.	Description
#1	68002752	Front Cover Assy.
3	68001577	LED Light Cover (B)
4	68002754	Board Assy.
5	68002649	LED Board Assy. (A)
6	68002756	LED Board Assy. (B)
8	68002647	LCD
10	68002645	Touch Panel
12	68001574	Flat Cable
14	68002758	Membrane Switch (LCD)
15	68002759	Membrane Switch (Main)
16	68002760	MKS Board Assy.
19	68002761	USB Socket Cover
20	68002651	Cameo
21	68002762	Extension Table Assy.

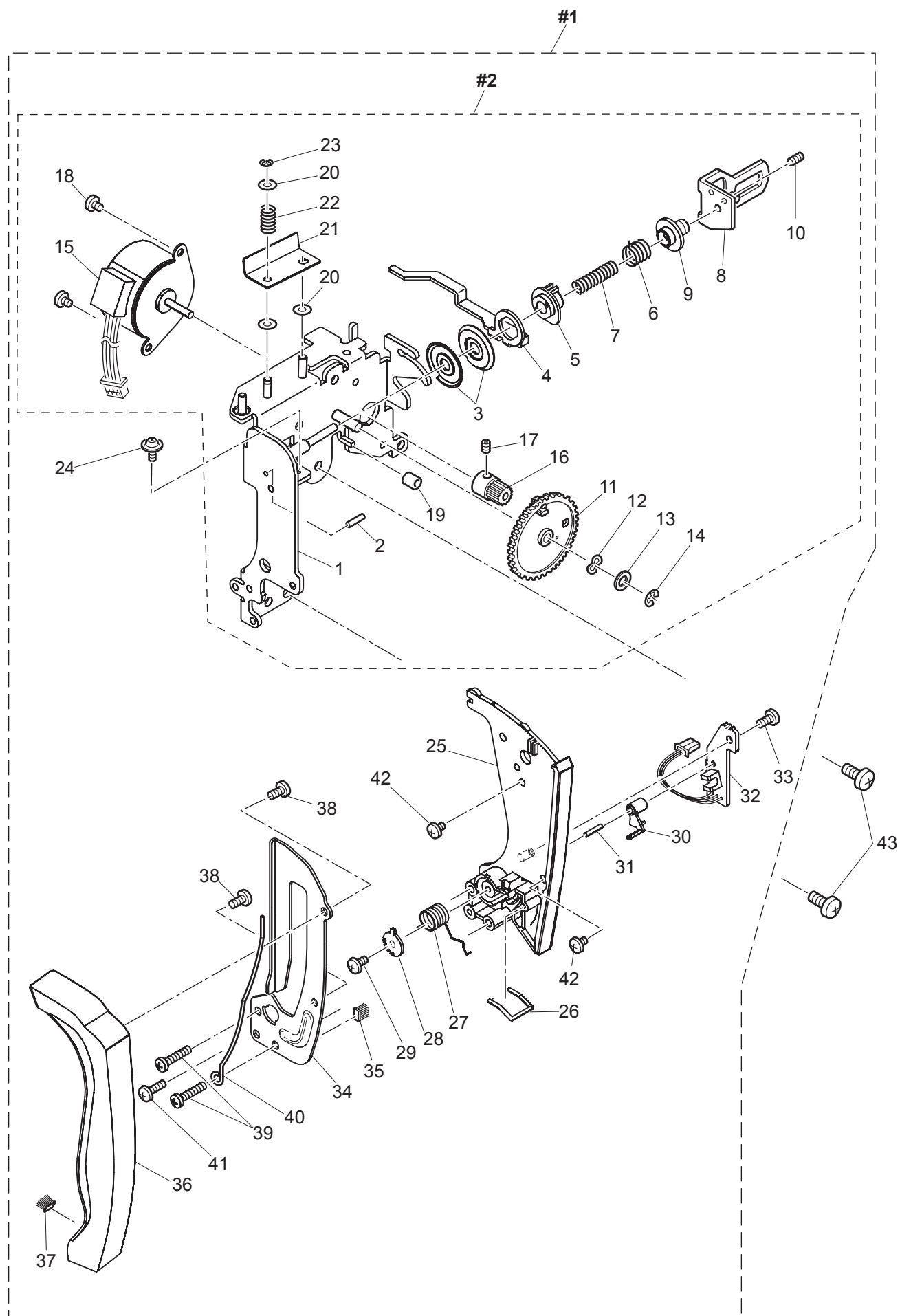
C



No.	Part No.	Description
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C

#1	68002763	Bobbin Winder Assy.
#2	68002764	Thread Tension Cover Assy.
#3	68002847	Unit Cover Assy.
21	68002696	Rubber Ring
28	68001355	Bobbin Winder Switch Assy.



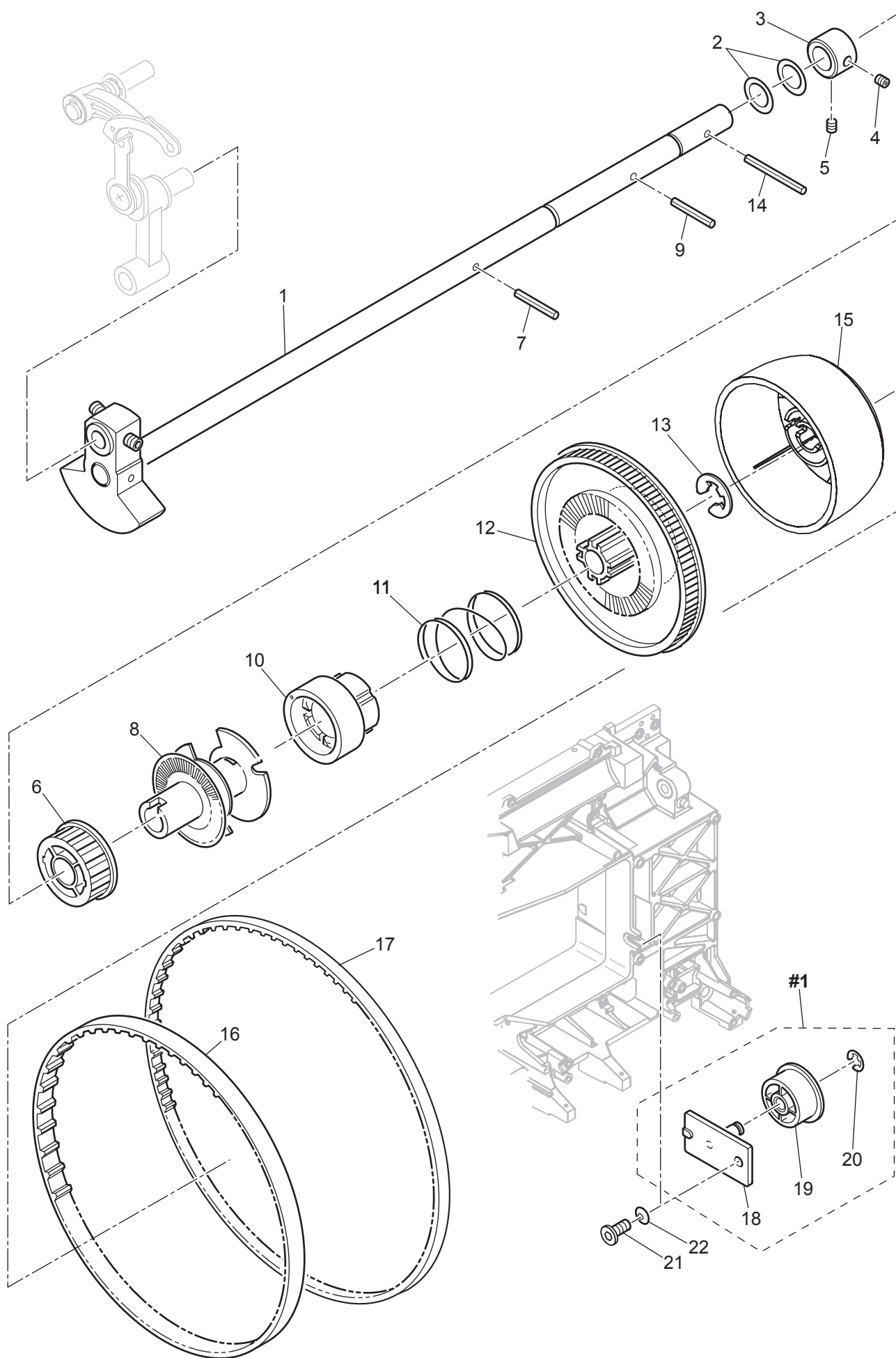
No.	Part No.	Description
#1	68002772	Thread Tension Regulator Unit
3	68001586	Thread Tension Disc
15	416395901	Tension Release Pulse Motor
27	416396101	Thread Check Spring
32	68001656	Thread Sensor Board Assy.

This technical diagram illustrates the exploded view of a mechanical assembly, featuring numerous numbered components and five distinct sub-assemblies labeled #1 through #5. The parts are distributed across the diagram, with dashed lines indicating their relative positions and assembly paths. Key components include:

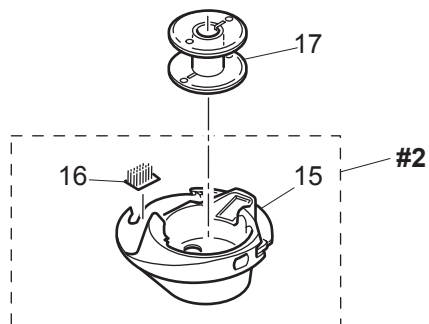
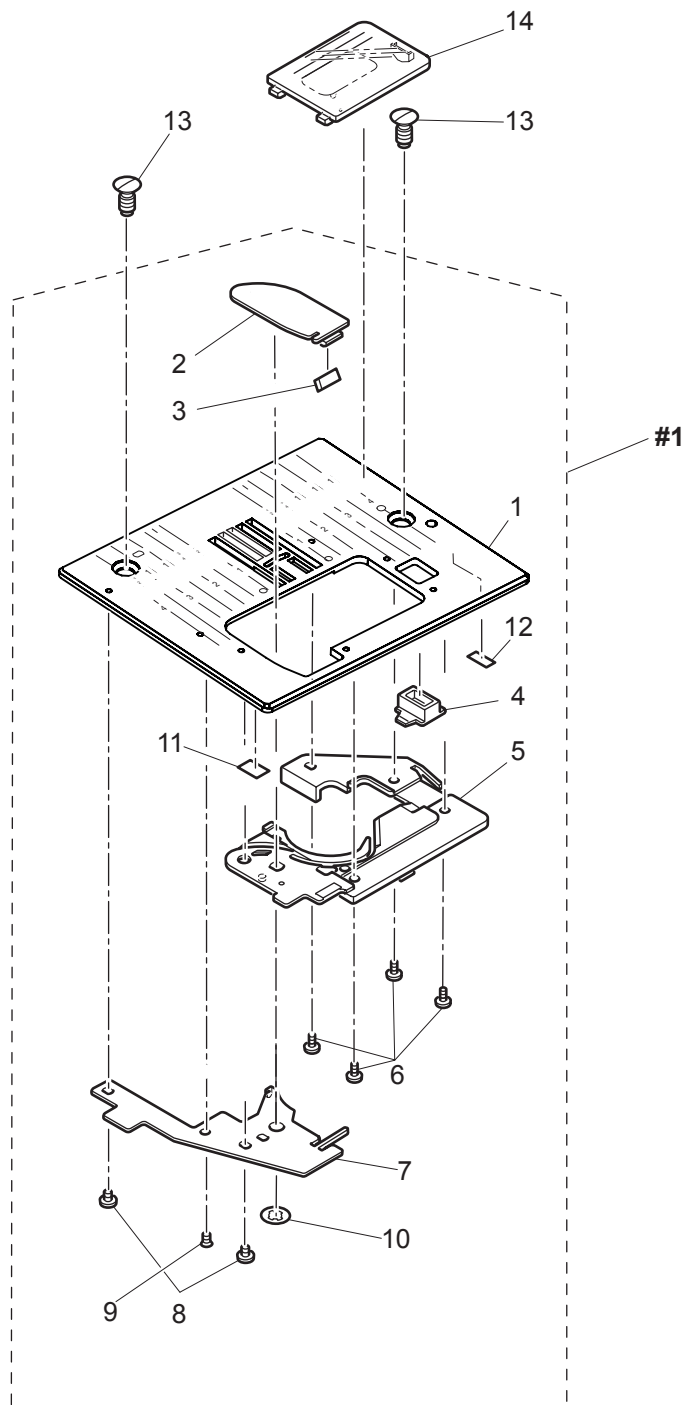
- Sub-assembly #1:** A central vertical assembly consisting of a long shaft (37), a top bracket (38), a spring (29), a base plate (1), and various internal components like a spring (5), a pin (10), and a bracket (9).
- Sub-assembly #2:** A vertical assembly featuring a long shaft (15), a base plate (2), a pin (3), and a bracket (16).
- Sub-assembly #3:** A complex assembly on the right side, including a bracket (27), a pin (28), and various internal components like a spring (32) and a bracket (33).
- Sub-assembly #4:** A central assembly featuring a bracket (34), a spring (34), and various internal components like a pin (35) and a bracket (36).
- Sub-assembly #5:** A complex assembly on the top right, including a bracket (48), a pin (49), and various internal components like a spring (50) and a bracket (51).

The diagram also shows individual components such as springs (5, 29, 34, 40, 43), pins (10, 11, 12, 13, 14, 17, 18, 20, 21, 22, 23, 24, 25, 26, 30, 31, 32, 33, 35, 36, 39, 41, 42, 44, 45, 46, 47, 49, 50, 51), and various brackets and plates (1, 2, 3, 4, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51).

No.	Part No.	Description
#1	68001661	Needle Bar Guide Assy.
#2	68001686	Needle Bar Assy.
#3	68002776	Z Link Bracket Unit
#4	68002778	Presser Foot Lifter Bracket Unit
#5	68002779	Thread Take-Up Lever Unit
6	68001677	Threader Hook Assy.
16	68002629	Needle Clamp Assy.
17	68002630	Needle Clamp Screw
27	68001706	Needle Bar Clank Rod Assy.
34	68001725	Presser Foot Lifter
35	68001730	Presser Foot Switch Assy.
37	68001733	Presser Bar
38	68002688	Presser Bar Guide Bracket
42	68001737	Presser Bar Bush
44	68002497	Presser Foot Thumb Screw
46	68002781	Presser Foot Holder
47	68002802	Zigzag Foot



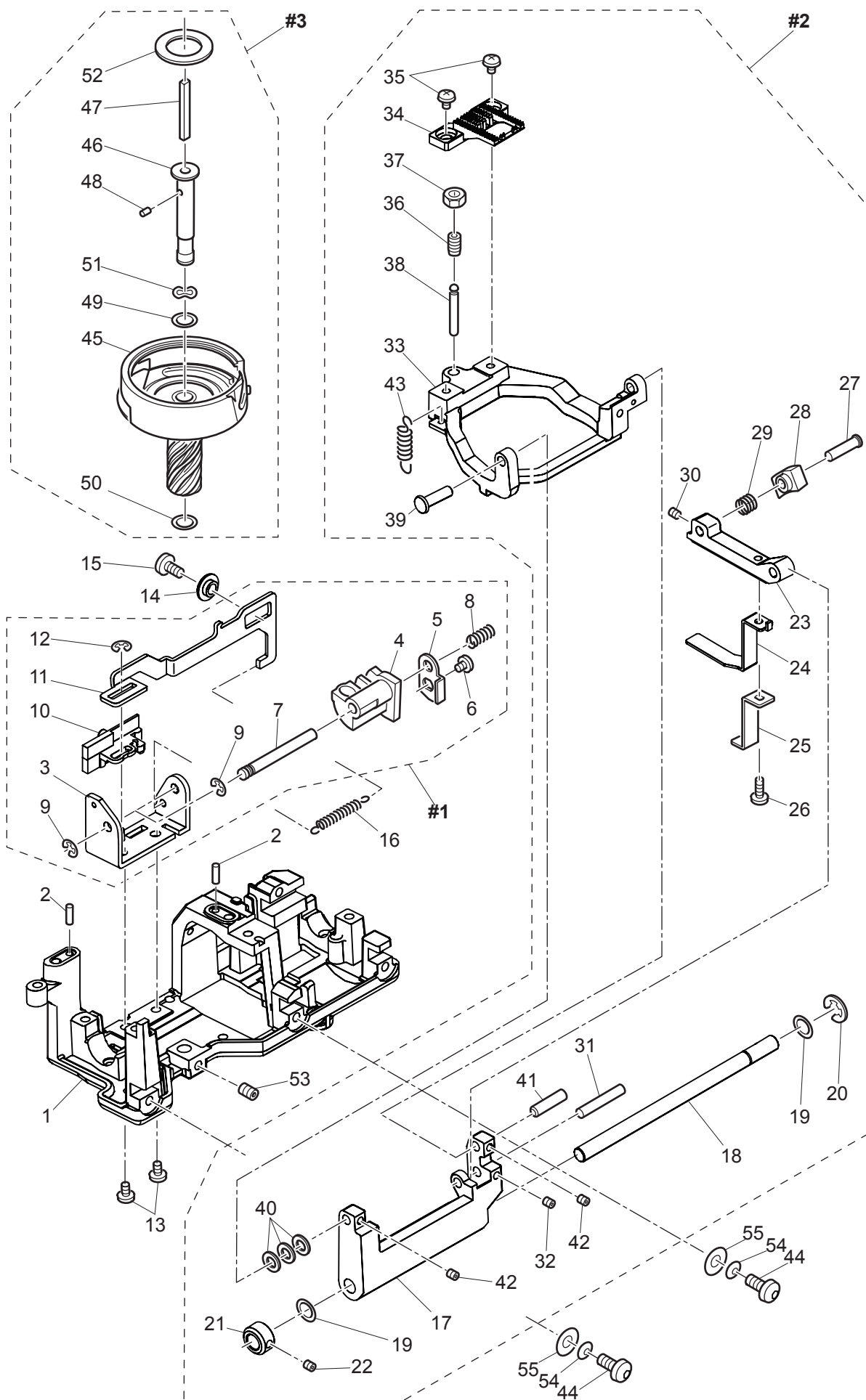
No.	Part No.	Description
#1	68001341	Belt Tension Assy.
1	68002605	Upper Shaft Assy.
6	68001199	Upper Shaft Timing Pulley
7	416400401	Spring Pin
8	68001234	STS Slit
9	68001326	Spring Pin
10	68001328	Clutch Change Collar
11	68001331	Clutch Change Spring
12	68001333	Belt Wheel
14	416400501	Spring Pin
15	68002805	Hand Wheel
16	416400301	Timing Belt (Upper Shaft)
17	68001340	Timing Belt (Motor)



No.	Part No.	Description
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G

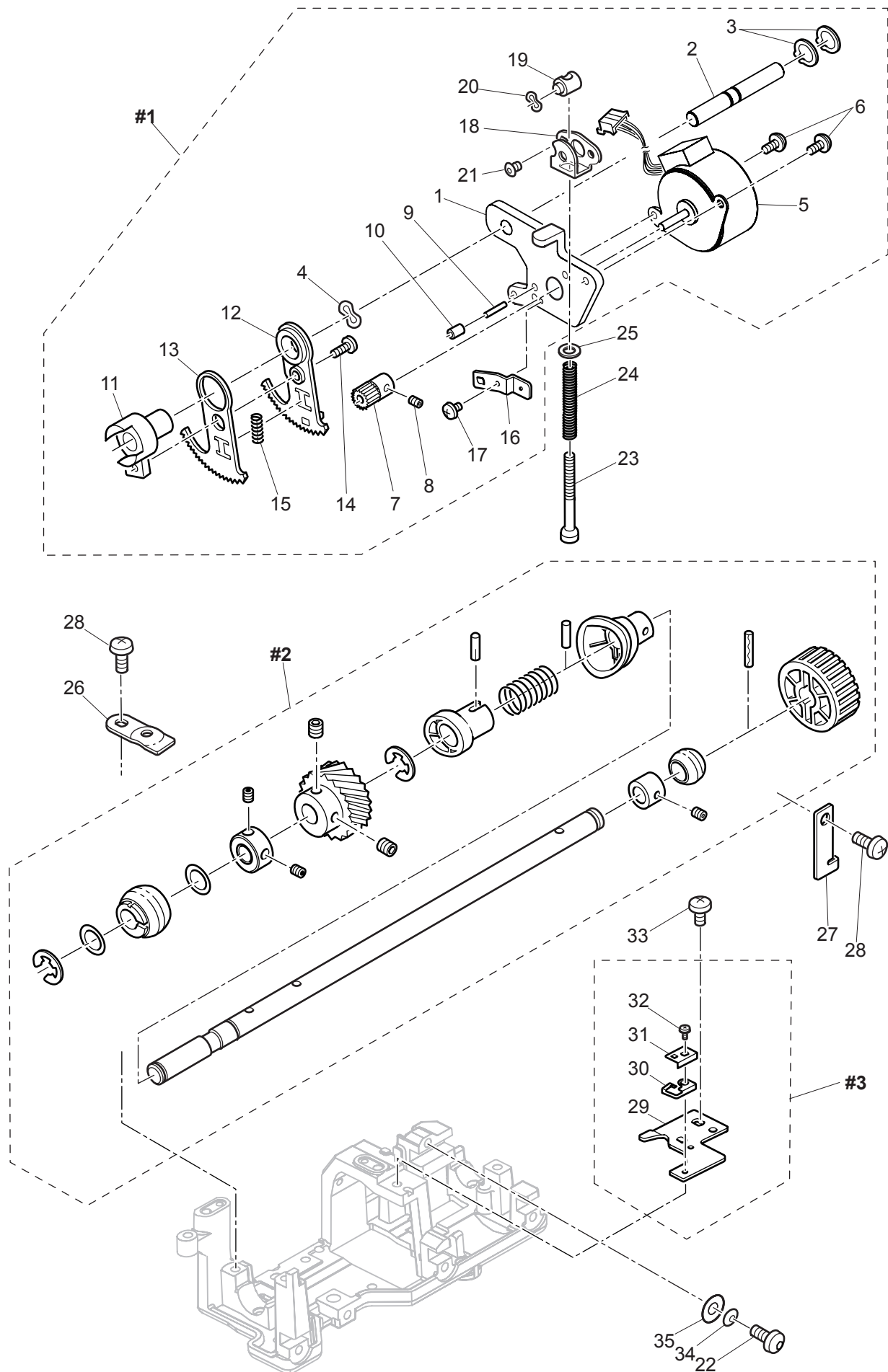
#1	68002865	Needle Plate Assy.
#2	68002498	Bobbin Holder Unit
14	68001385	Bobbin Cover Plate
17	68001389	Bobbin



No.	Part No.	Description
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#1	68001452	Feed Rocking Assy.
#2	68001393	Feed Assy.
#3	68001467	Hook Race Unit

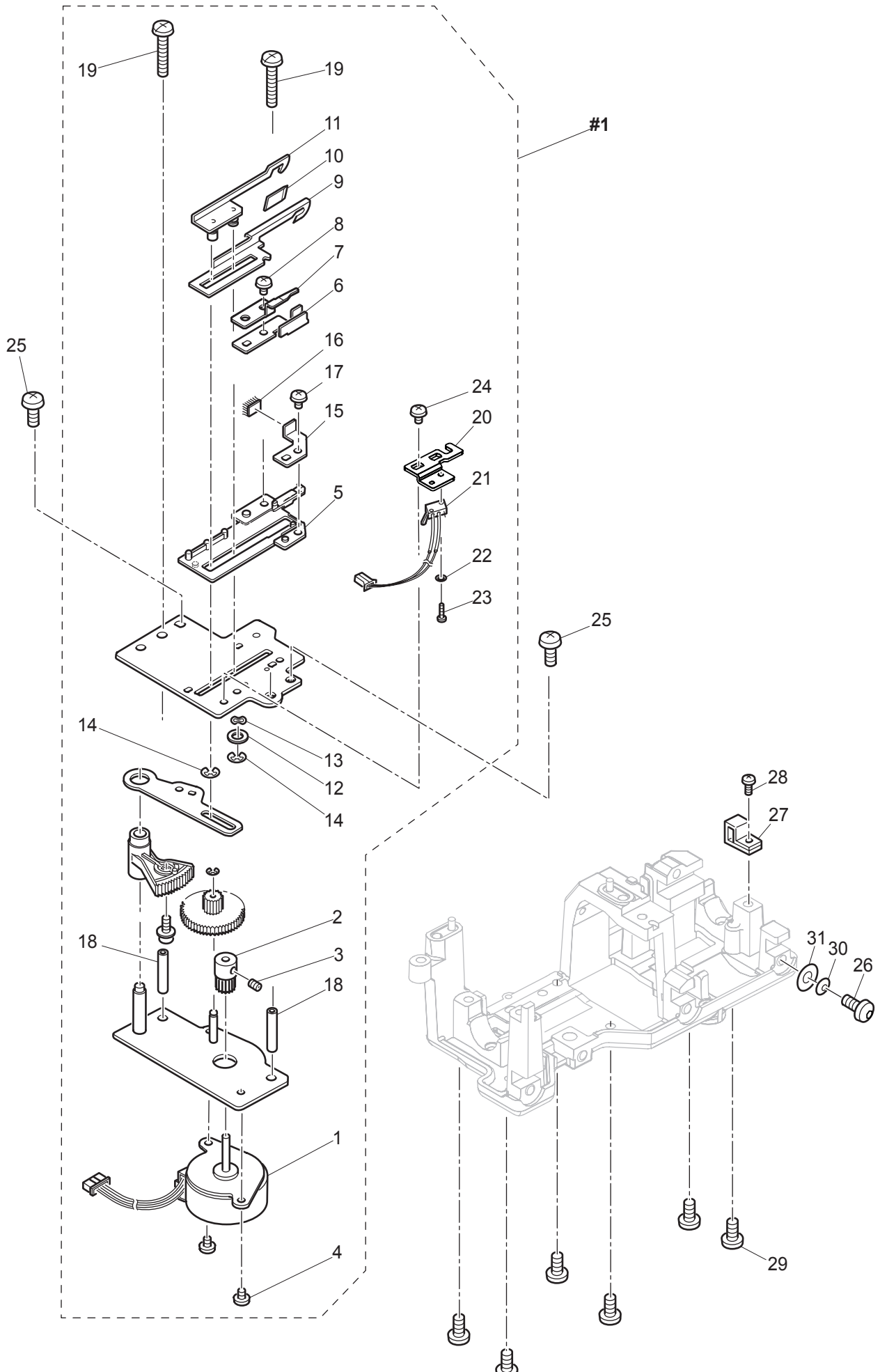
H



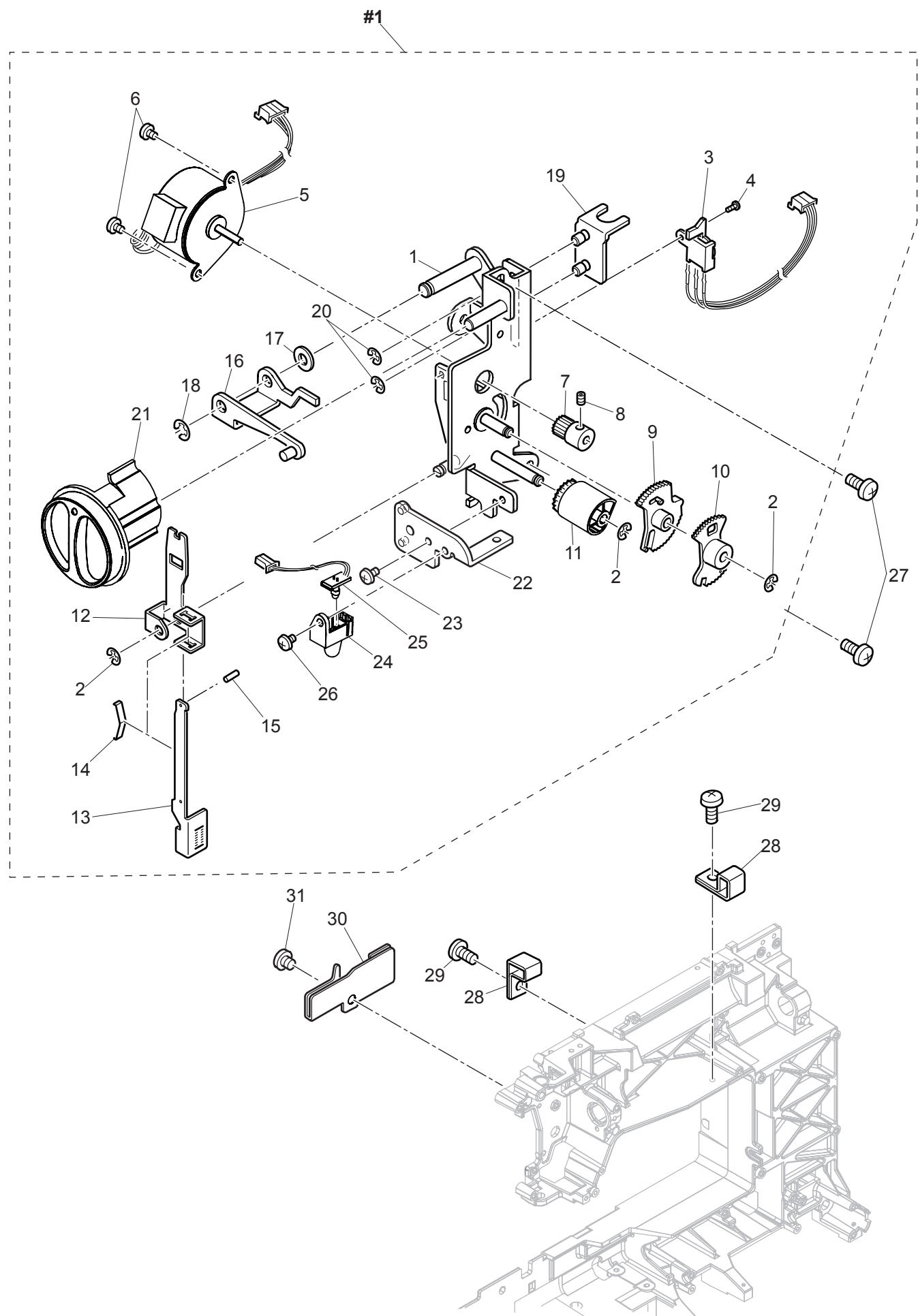
No.	Part No.	Description
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#1	68001499	F Pulse Motor Assy.
#2	68001527	Lower Shaft Assy.
#3	68001659	Bobbin Holder Stopper Assy.

J



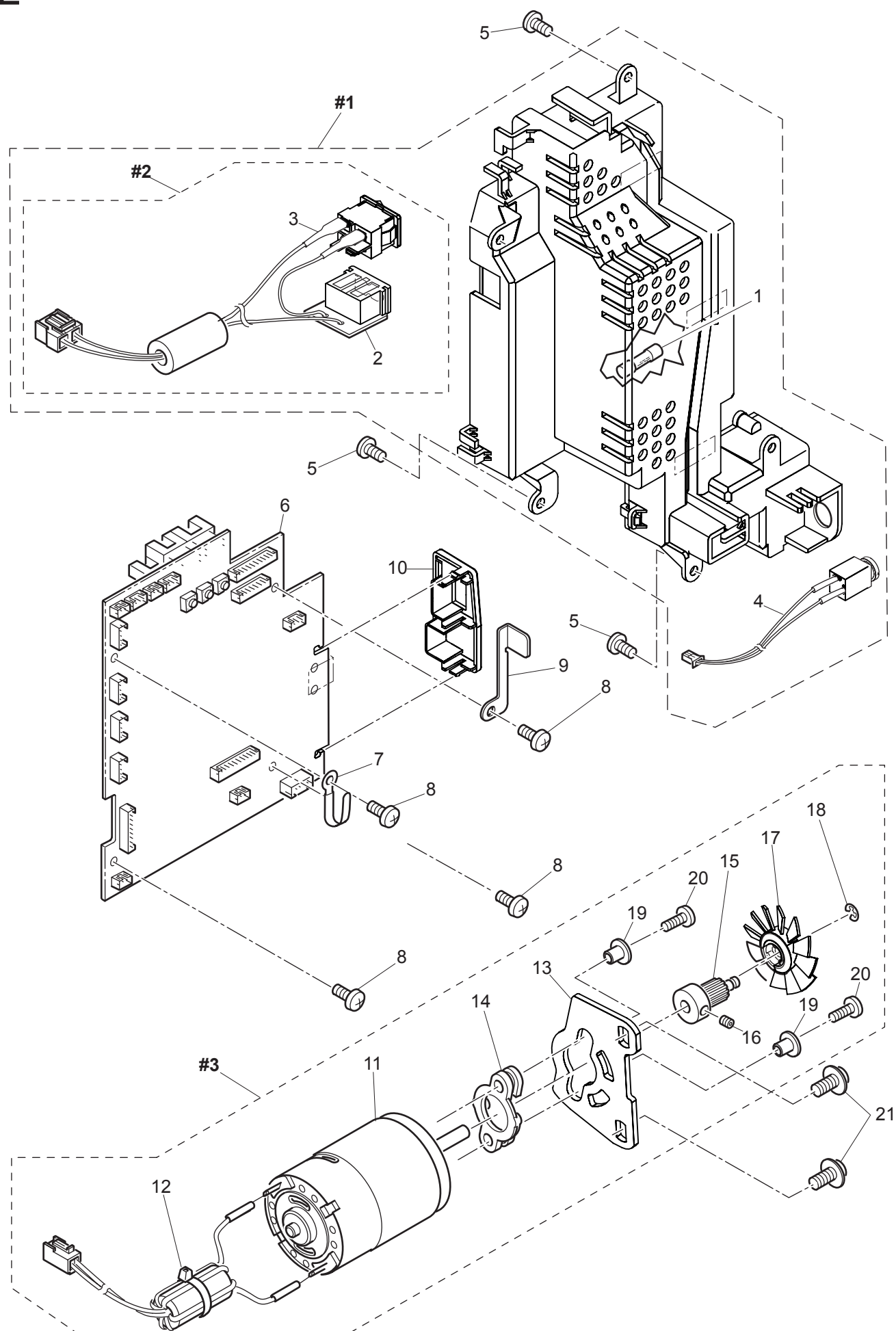
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001313	Thread Cutter Assy.
10	412423701	Thread Cutter
21	68001411	Thread Cutter Switch Assy.



No.	Part No.	Description
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K

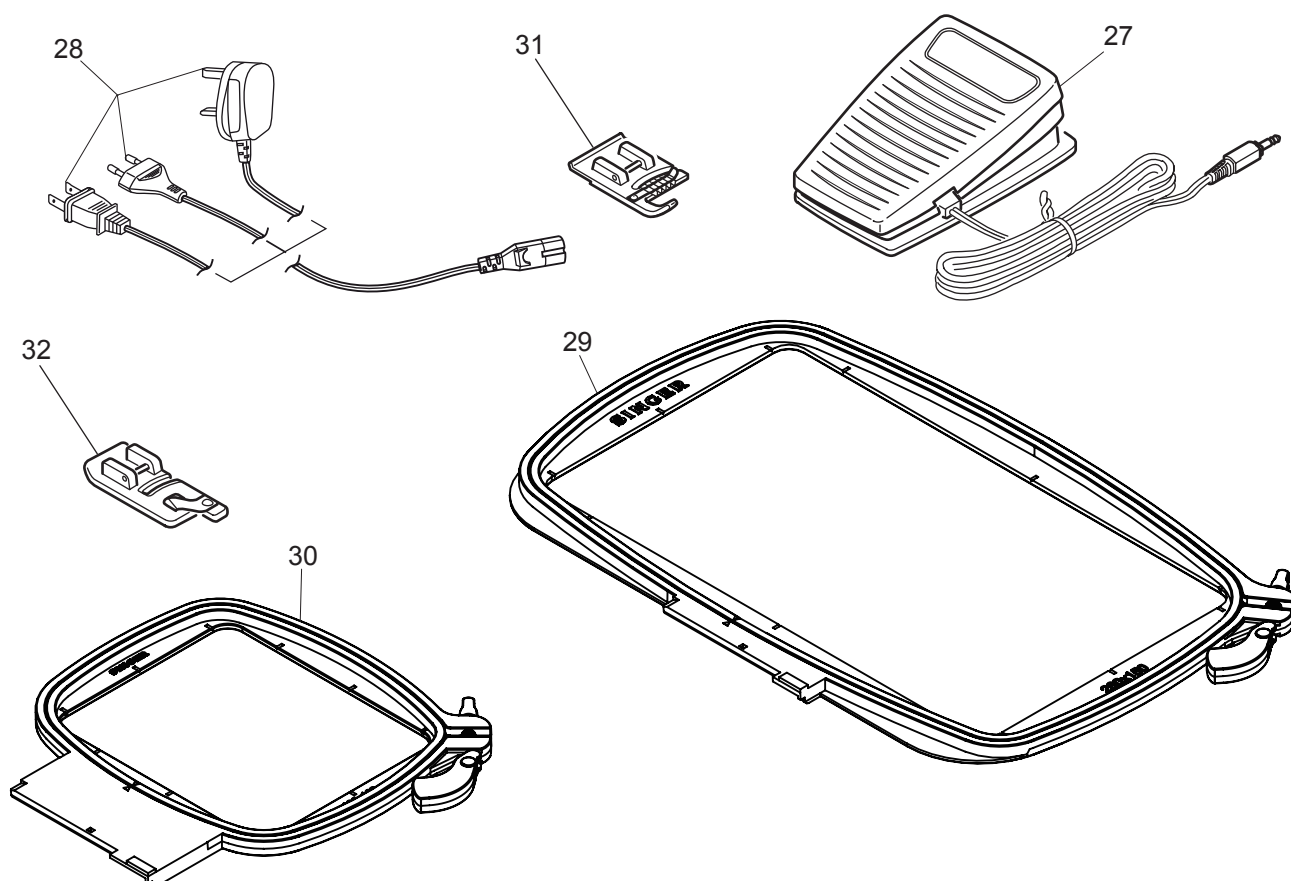
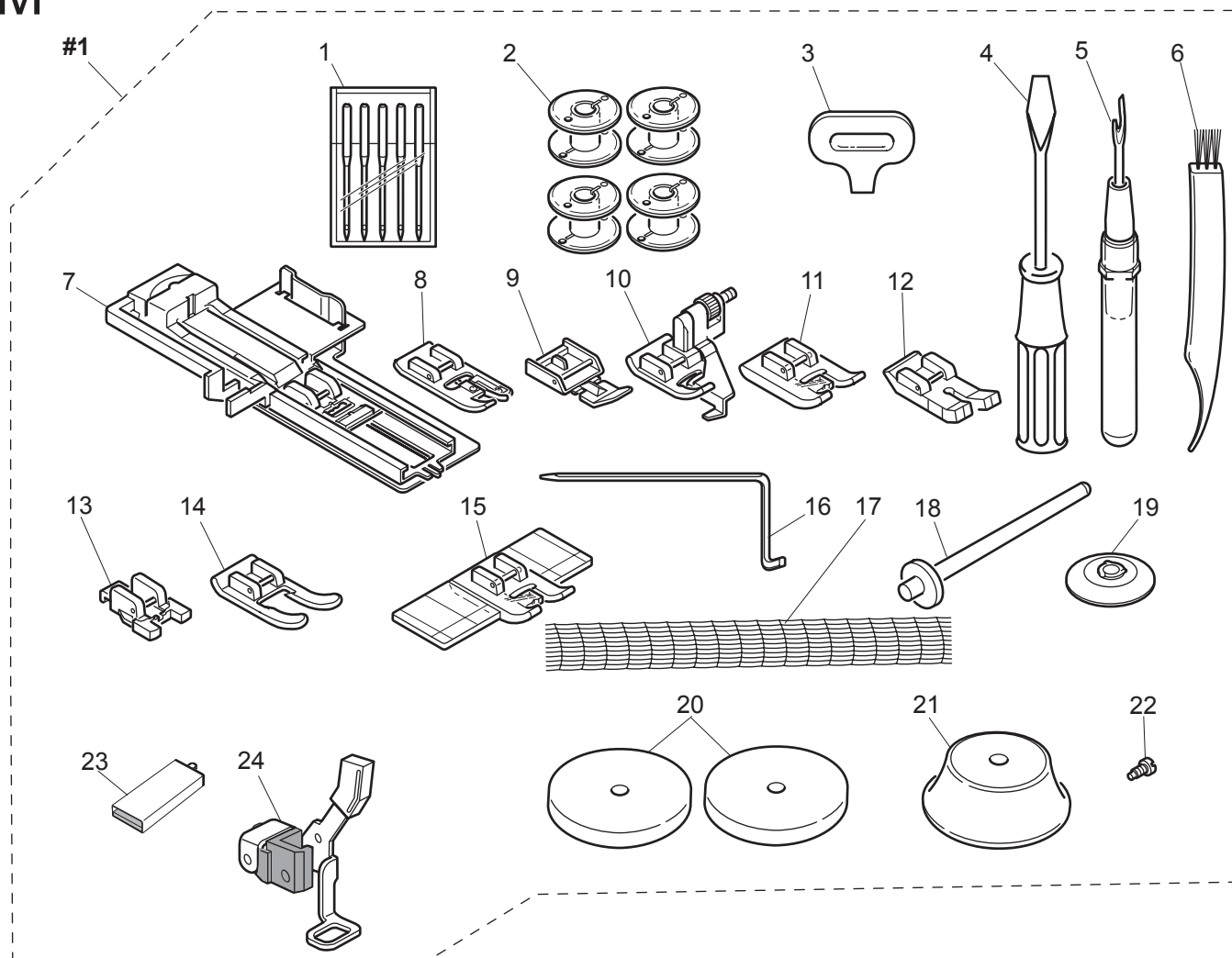
#1	68002816	Z Pulse Motor Assy.
3	68001750	BH Switch Assy.
25	68001764	LED Board Assy. (C)



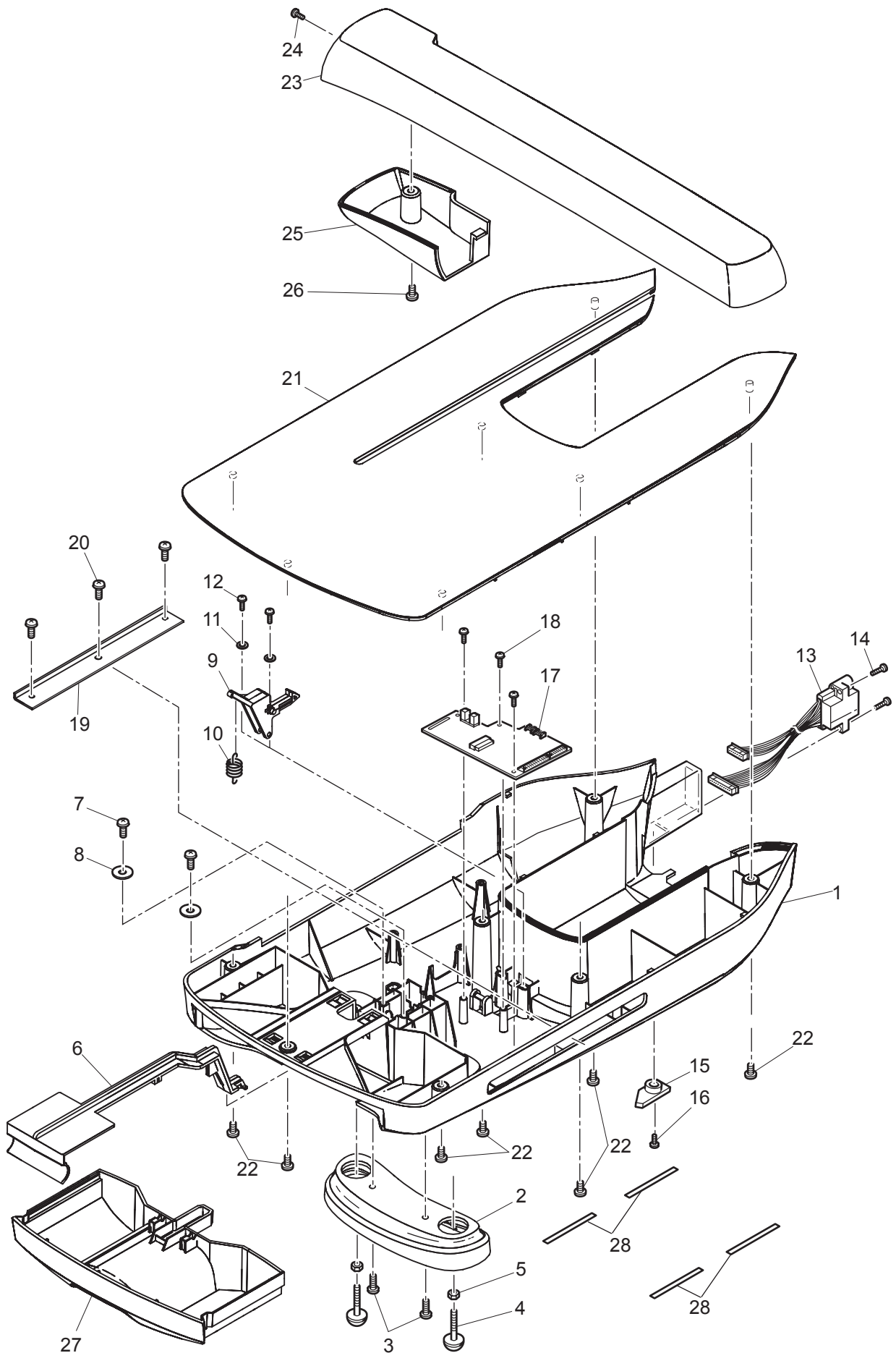
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
#1	68001766	Power Circuit Unit
#2	68001768	Power Socket Assy.
#3	68001785	Motor Assy.
1	68001767	Fuse
6	68002820	C.P.U. Board Assy.
10	68001779	USB Connector Cover

L

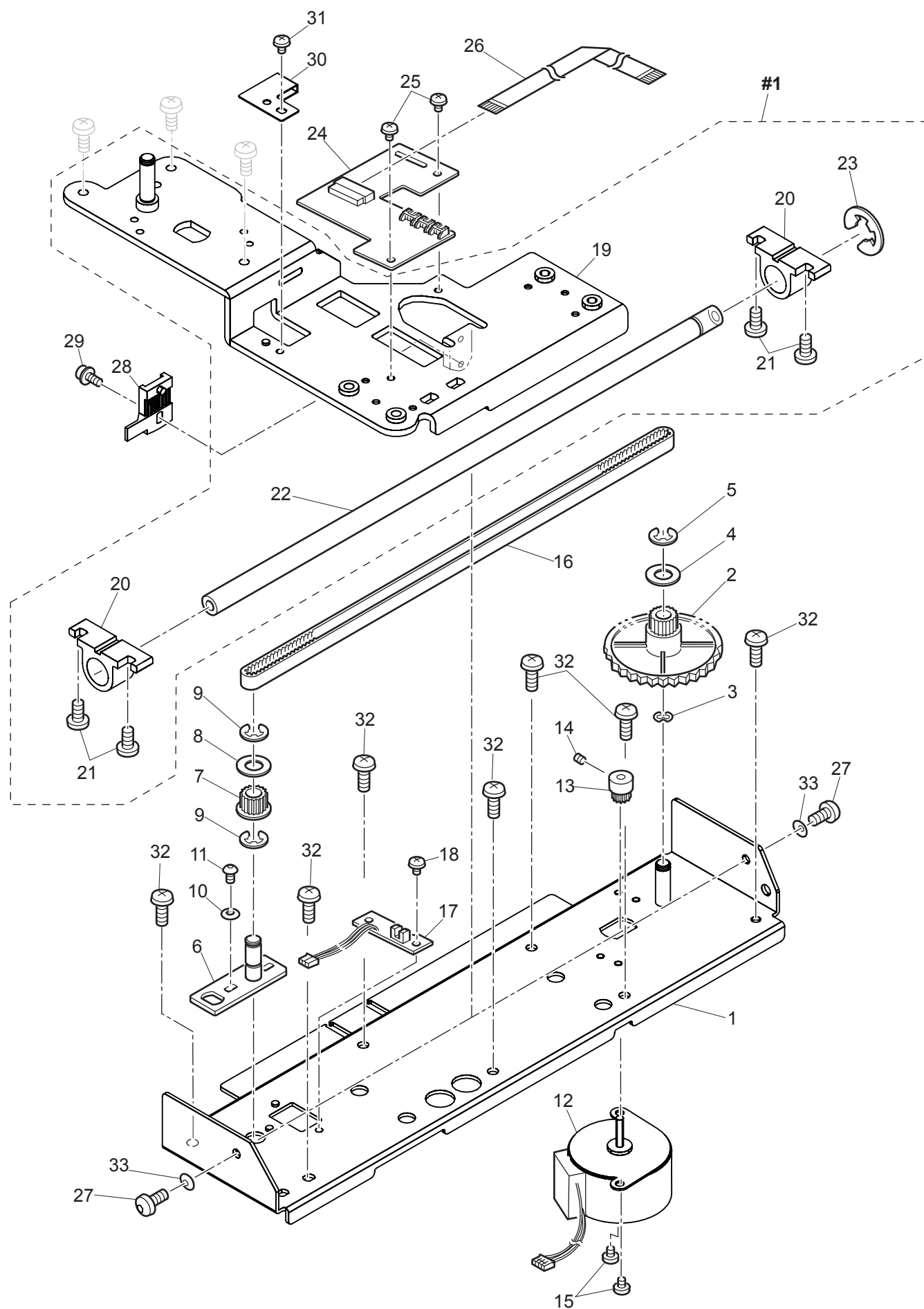
M



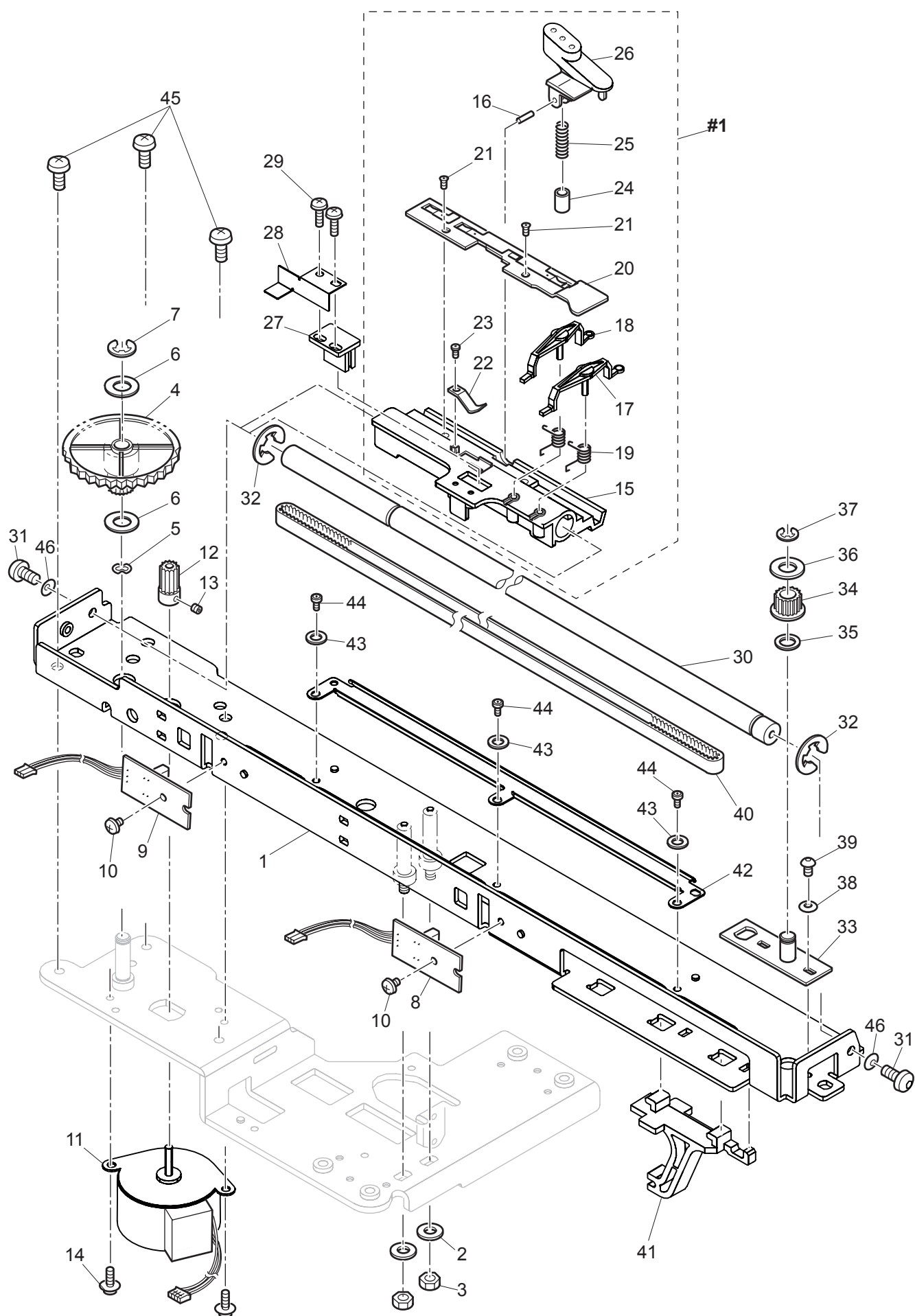
No.	Part No.	Description
#1	68002821	Accessory Kit
1	620098796	Needle Set
2	68001389	Bobbin
3	68001808	Screw Driver for Needle Plate
4	68001823	Screw Driver (Large)
5	68001822	Stitch Ripper
6	68001824	Brush
7	68002822	Buttonhole Foot
8	68002823	Overcasting Foot
9	416713001	Zipper Foot
10	68002824	Blind Stitch Foot
11	416713101	Satin Stitch Foot
12	68002825	Quilting Foot
13	416713201	Button Sewing Foot
14	68002826	Open Toe Foot
15	68002827	Parallel Sewing Foot
16	68002828	Quilting Guide
17	68001826	Spool Net
18	68001820	Spool Stand
19	68001821	Thread Cap (Small)
20	412610701	Felt Washer
21	68001559	Thread Cap
22	68002636	Needle Clamp Screw
23	68002724	USB Memory Stick
24	68002690	Embroidery Foot
27	68002829	Foot Controller
28	412157903	Power Cord (120v)
	412157801	Power Cord (EU)
	412158002	Power Cord (ENG)
29	68002725	Hoop 260*150 (Assy.)
30	68002726	Hoop 100*100 (Assy.)
31	416713301	Cording Foot
32	270 HP30685	Rolled Hem Foot
33	68002995	Software USB SE340



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68002833	X Base Cover
4	68001842	Rubber Foot Adjuster
5	416786801	Nut
6	68002834	Release Lever
9	68001839	Release Lever Hook
10	68001840	Release Lever Spring
13	68002716	Embroidery Unit Connector Assy.
17	68001845	Board (2) Assy.
19	68001853	Y Carriage Guide Plate
21	68002837	X Top Cover
23	68002838	Y Carriage Cover A
25	68002839	Y Carriage Cover B



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68001854	X Carriage Base
2	68001855	Drive Pulley
6	68001858	Tension Pulley Bracket Assy.
7	68001859	Tension Pulley
12	68001863	X Pulse Motor
13	68001864	Pulse Motor Gear
16	68001865	X Timing Belt
17	68001866	X Sensor Board Assy.
19	68001868	X Carrier Assy.
20	68001869	X Guide Shaft Follower
22	68001872	X Guide Shaft
24	68001870	Board (1) Assy.
26	68001871	Flexible Flat Cable
28	68001875	X Belt Holder
30	68001878	X Hatnnes Holder



No.	Part No.	Description
#1	413026701	Y Carrier Assy.
1	68001221	Y Carriage Base Assy.
3	416786801	Nut
8	68001309	Hoop Sensor Board Assy.
9	68001427	Y Sensor Board Assy.
11	68001428	Y Pulse Motor
12	68001431	Pulse Motor Gear
27	68001788	Y Belt Holder
28	68001791	Y Carrier Shield Plate
30	68001792	Y Guide Shaft
33	68001794	Y Tension Pulley Bracket Assy.
34	68001859	Tension Pulley
40	68001797	Y Timing Belt
41	68002842	Y Carriage Guide
42	68001799	Y Carrier Guide